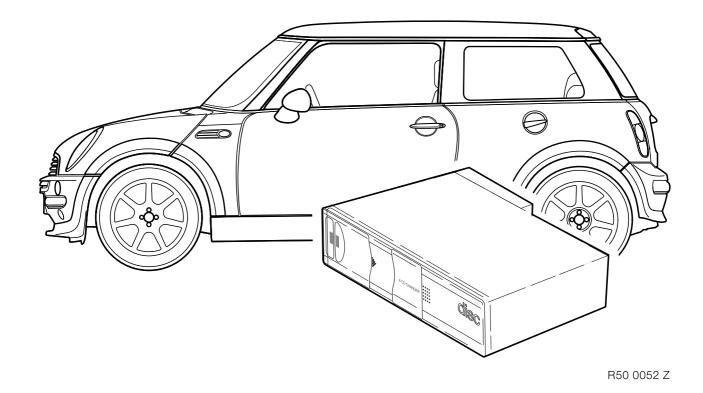


Parts and Accessories Installation Instructions



CD changer retrofit kit MINI (R 50 and R 53) LHD and RHD

The installation time is approx. 1.5 hours, but this may vary depending on the condition of the car and the equipment in it.

Retrofit kit: 65 12 0 029 478

65 12 0 139 549

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Issue date: 05.2001

Important information

The retrofit kit is only for use within the dealership organisation.

Do not kink or damage the cables during the installation work since otherwise they may cause faults that can later only be identified by extensive additional work. The costs incurred as a result of this will not be reimbursed.

If the specified PIN chambers are occupied, bridges, double crimps or twin-lead terminals must be used.

Target group

The target group for these installation instructions is specialist personnel trained on MINI cars with specialist knowledge of vehicle electrical systems.

Work:

All servicing, repair and installation work on MINI cars is completed at your own risk. All work is to be carried out using current MINI

- Repair manuals
- Circuit diagrams

in a rational order using the prescribed tools (special tools) and observing current health and safety regulations.

Required tools and equipment

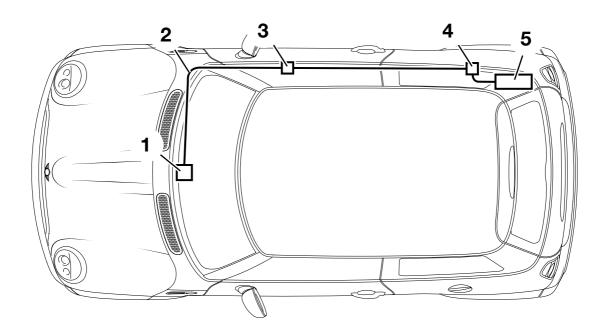
Set of flat screwdrivers
Set of Philips screwdrivers
Torch
1/4 inch socket set
1/4 inch Torx socket set
Crimping pliers for AMP contacts
Angle cutter
Drill
Twist drill 3 mm

1. Preparations

	TIS instruction No.
Disconnect the negative pole of the battery	12 00
The following components must be removed first of all:	
Rear seat bench	
Rear seat backrest, right	
Boot sill cover, rear	
Boot trim, right	
Right door sill strip	
Top instrument panel cover	
Radio	

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2. Installation and cabling diagram

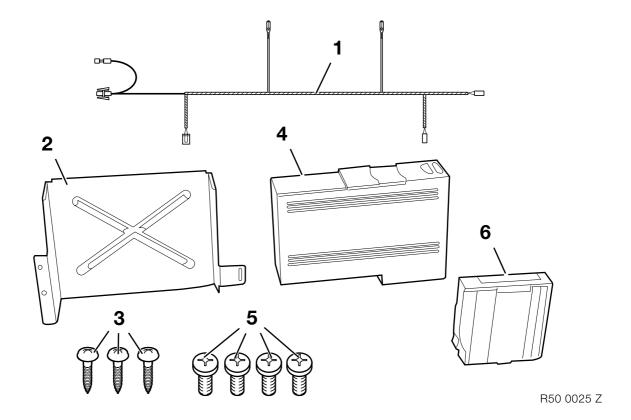


R50 0051 Z

Legend

- 1 Radio plug X18126
- 2 CD changer wiring harness
- 3 K bus joint connector X10116
- 4 Joint connector earth X494
- 5 CD magazine

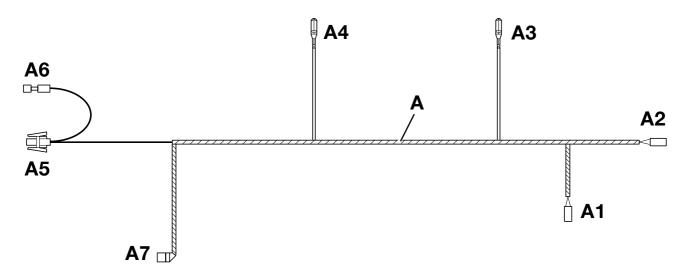
3. Parts list



Legend

- 1 CD changer wiring harness
- 2 Holder
- 3 Philips self-tapping screw (3x)
- 4 CD changer
- 5 Philips screw (4x)
- 6 CD magazine

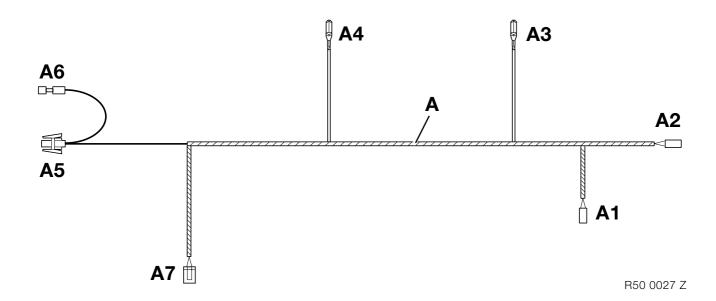
4. CD change wiring harness connection diagram without a new generation radio



R50 0029 Z

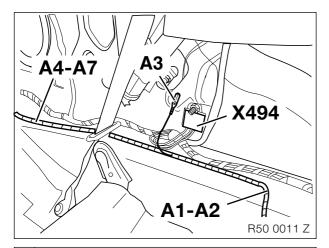
Item	Description	Signal	Cable colour / Cross-section	Connection location in the car	Abbreviation / Slot
А	CD changer wiring harness				
A1	Black 3-pin socket casing			To CD changer	
A2	Black 6-pin socket casing			To CD changer	
A3	Joint connector contact	Terminal 31	BR 0.5 mm ²	To joint connector on the rear right side panel	X494
A4	Joint connector contact	K bus	WS/RT/GE 0.35 mm ²	To joint connector under the door sill strip at the front right	X10116
A5	Socket casing	Terminal 30	RT/BR 0.5 mm ²	To the new generation radio plug	X18126 PIN 9
A6	Plug casing	Terminal 30	RT/BR 1.5 mm ²	To the new generation radio plug	X18126 PIN 9
A7	Black 10-pin socket casing			To the new generation radio plug	X18126

5. CD change wiring harness connection diagram with a new generation radio



Item	Description	Signal	Cable colour / Cross-section	Connection location in the car	Abbreviation / Slot
А	CD changer wiring harness				
A1	Black 3-pin socket casing			To CD changer	
A2	Black 6-pin socket casing			To CD changer	
A3	Joint connector contact	Terminal 31	BR 0.5 mm ²	To joint connector on the rear right side panel	X494
A4	Joint connector contact	K bus	WS/RT/GE 0.35 mm ²	To joint connector under the door sill strip at the front right	X10116
A5	Socket casing	Terminal 30	RT/BR 0.5 mm ²	To the radio plug	X18126 PIN 15
A6	Plug casing	Terminal 30	RT/BR 1.5 mm ²	To the radio plug	X18126 PIN 15
A7	WS 12-pin socket casing			To the radio plug	X18126

6. To install and connect the CD changer wiring harness

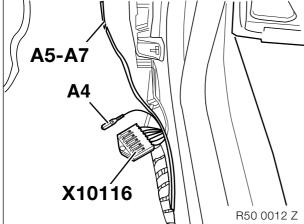


Connect branch **A3**, brown cable, to joint connector **X494**.



If all the contacts in joint connector **X494** are occupied, connect branch **A3** with a miniature connector. ◀

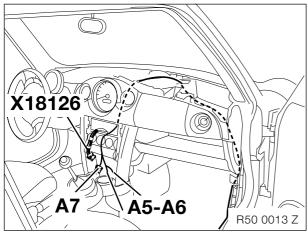
Lay branches **A4-A7** along the standard wiring harness to the footwell at the front right and branch **A1-A2** to the boot floor.



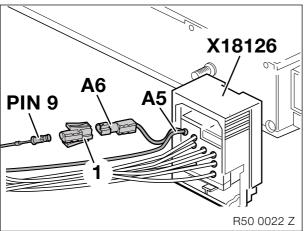
Connect branch **A4**, white/red/yellow cable to joint connector casing **X10116**.



If all the contacts in joint connector **X10116** are occupied, connect branch **A4** with a miniature connector. ◀



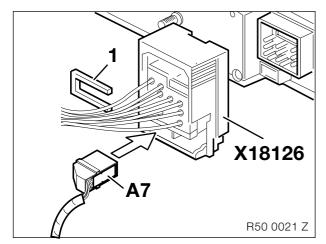
Lay branches **A5-A7** along the standard wiring harness to the radio plug **X18126**.



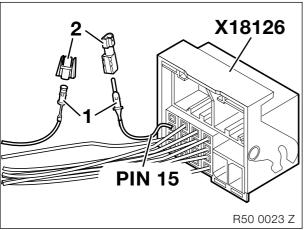
Cars without a new generation radio only

Disconnect the cable from **PIN 9**, red/green cable, from plug **X18126**, fit it with the enclosed socket casing (1) and connect it to branch **A6**. Disconnect the socket contact from branch **A5** and connect it to plug **X18126** in **PIN 9**.

6. To install and connect the CD changer wiring harness



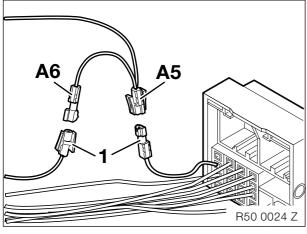
Pull out the fuse clip (1). Connect branch **A7** to the radio plug **X18126**. Replace the fuse clip (1).



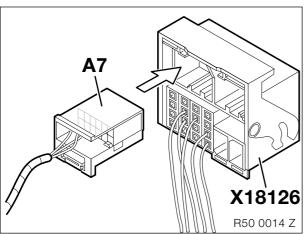
Cars with a new generation radio only

Cut the cable from **PIN 15**, red/brown cable, at a suitable point and crimp on the enclosed socket and plug contact (1).

Fit the socket and plug contact (1) with the enclosed casings (2).

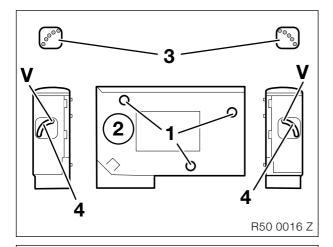


Connect the new contacts (1) to branches **A5** and **A6**.



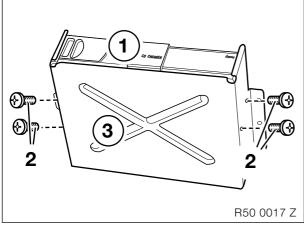
Connect branch A7 to the radio plug X18126.

7. To install the CD changer

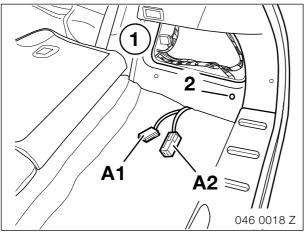


Remove the transport guards (1) from the CD changer (2) and seal the openings with the enclosed adhesive patches.

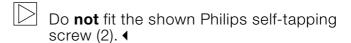
Remove the covers (3) and adjust the setting mechanism (4) to **V** (vertical installation). Fit the covers (3) again.

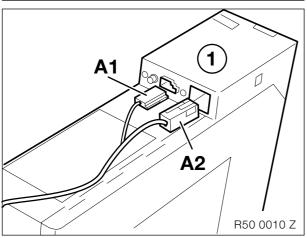


Screw the CD changer (1) to the holder (3) using the enclosed Philips screws (2).



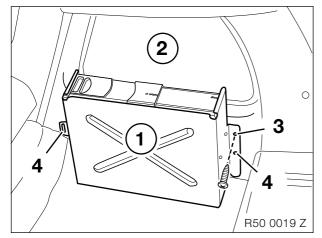
Fit the right boot trim (1) again. Lay branches **A1** and **A2** under the boot trim (1) into the boot as shown.



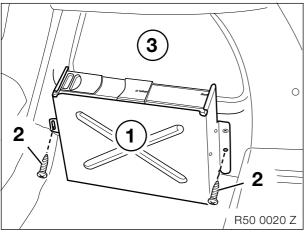


Connect branches **A1** and **A2** to the CD changer (1).

7. To install the CD changer



Place the CD changer with the holder (1) on the right boot trim (2) as shown and secure it with the existing Philips self-tapping screw (3). Mark the holes (4) and drill them in the boot trim (2) with a 3.0 mm twist drill bit.



Secure the CD changer and holder (1) to the boot trim (3) using the enclosed Philips self-tapping screws (2).

8. Coding

Retrofitting the CD changer is not coding relevant and cannot be diagnosed.					

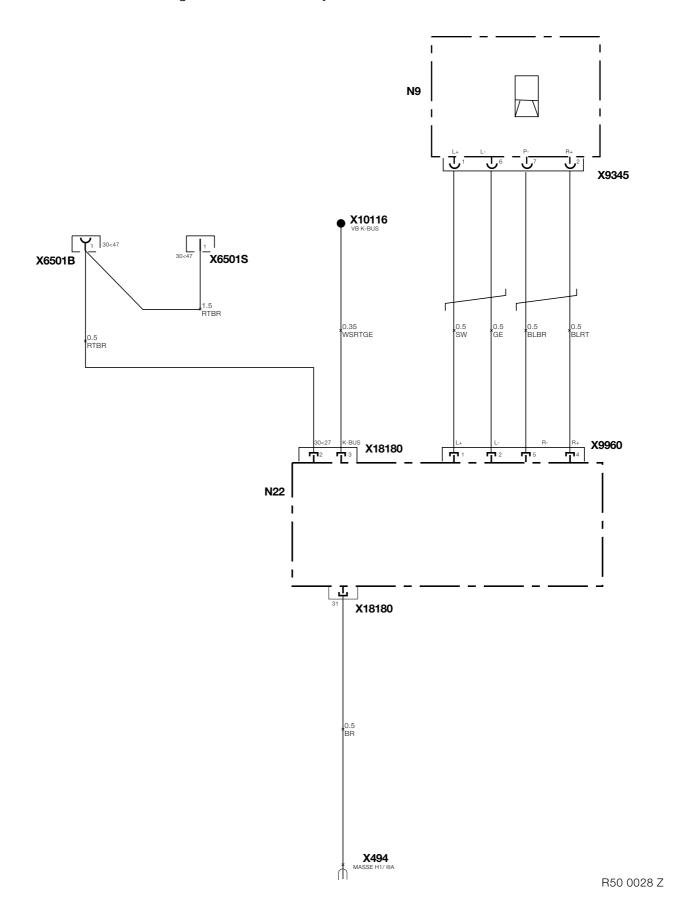
Issue date: 05.2001

Concluding work 9.

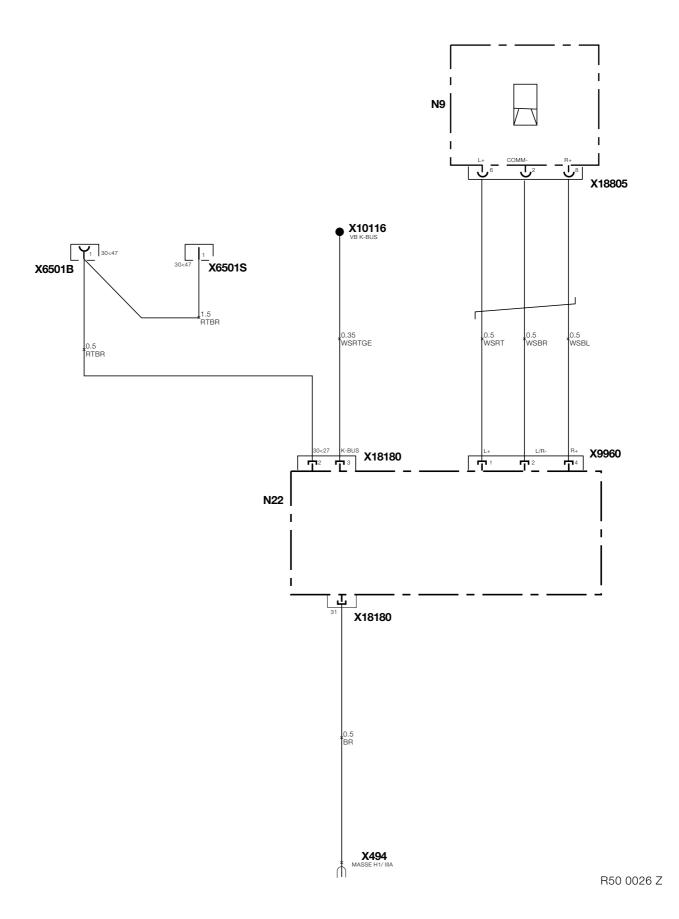
- Connect the battery
- Conduct a function test
- Assemble the car again following the instructions to dismantle it in reverse order.

10. CD changer circuit diagram

Cars without a new generation radio only. ◀



Cars with a new generation radio only.



10. CD changer circuit diagram

Legend

N22 CD changer

X494 Earth HI/IIIA
X6501 Radio connector

X9345 Radio plug connector

X9960 CD changer X10116 I bus connector X18180 CD changer

Cable colours

SW black
RT red
BR brown
GE yellow
WS white
BL blue